

RIA MEETING - 6/29/2005

PETER FRANK SUSHIL BRIAN

- RIB INJECTOR
  - NEW END FLANGES TO BE USED
    - ONE PIECE FLANGE ON INSERTION END
  - KEROSERIF AND CERAMASEAL FOR ISOLATOR QUOTES
    - FINISH AND TOLERANCES REQUESTED
  - NEW SEAL METHOD FOR DUAL FLANGE SIDE INVESTIGATED
    - RING ON OUTSIDE TO SEAL FOR VACUUM
  - TIE-ROD BETWEEN TWO END FLANGES FOR RIGIDITY????
    - NOT POSSIBLE
  - MECHANICALLY DECOUPLE ONE END FROM VESSEL???
    - VACUUM DEFORMATION WILL HAVE TO BE ELIMINATED
  - BELLOWS TYPE THIN SEAL ON OUTER SURFACE
- 57 MHZ RFQ
  - VISIT TO WALCO WAS PRESENTED
  - PICTURES OF QUAD RUFF MACHINING GIVEN TO PETER
  - ASSEMBLE AT WALCO????? OR HERE
  - USE SERVICE REQUEST TO PLACE FINAL ASSEMBLY MACHINING ORDER
  - BRAZE RFQ WILL HAVE TWO OPTIONS
    - ARGONNE ASSEMBLE WITH ALLOY
    - BRAZE COMPANY TO ASSEMBLE WITH ALLOY
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